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***Gold Leaf Gilding***

**Class: Clay Bole…*an In-Depth Study***

Listed below are several suggestions for mixing your own clay bole color varieties. All clays, whether custom tumbled in your own Ball Mill from the Dry Clay Bole ‘Cone’ or Pre-Mixed from your supplier may be mixed to form custom colors. This is done before any glue has been added. (*Remember, never add rabbit skin glue or gelatin to your master bole container. When preparing clay bole for gilding, spoon out the amount of bole required from the clay container, pour it into your mixing bowl and add the 10% rabbit skin glue or gelatin size along with the additional water according to the recipe. These glues have a short shelf life and should never be added to your Master container of clay*).

**Clay Bole: Suggested Custom Colors**

**Grey Bole**

1 Part Black  
1 Part White  
(Example: 100 Grams Black : 100 Grams White)  
  
  
**Dark Red Bole**

4 Parts Red  
1 Part Black  
(Example: 100 Grams Red : 25 Grams Black)

**Orange Bole**

2 Parts Yellow  
1 Part Red  
(Example: 100 Grams Yellow : 50 Grams Red)  
  
  
**Tri-Color Bole**

3 Parts Red  
1 Part Black  
1 Part Yellow  
(Example: 150 Grams Red: 50 Grams Black : 50 Grams Yellow)  
  
  
**Brown Bole**

1 Part Red  
2.3 Parts Black  
(Example: 100 Grams Red : 230 Grams Black)